Wet Grip

- Wet Grip is typically applied directly onto ferrous and non-ferrous metals, plastics, and pre-coated surfaces where a Non-Relective - No-Gloss Ceramic finish with an Extra Wet-Grip enhancement is desired.
- For proper application of the Wet Grip coating material, the intended surfaces must be clean, dry, free from oils, dirt, and any other contaminants that may be present.
  - **Hand wipe:** This product, especially it it contains the fine texture, can not be hand wipe applied.
  - **Spray application**: typically, it is suggested to use an HVLP spray gun with a fine tip to atomize the coating better when creating a thin film application.
    - Wet Grip is a thin film coating; to be applied at approx. 5 to 12 microns dry film thickness
- **Note! It is strongly suggested** to do a small test area to ensure the application technique is understood before starting on a large surface.
- Wet Grip will be “Dry to the Touch " or dust & moisture free in approx. 25-30 minutes at ambient temperatures.
  - Ambient full cured properties are obtained in approximately 60 hrs after application at 28°C/79°F (a warm, 80-100°F max, airflow will help shorten the dry to touch surface) without negatively affecting the durability of the coating.
  - If an oven cure is required, once the coating is dry to the touch, the coated article can be placed into a convection-type oven – ramping the temperature to the max of the substrate’s capacity or 350°F for 35 minutes (part substrate temperature).
    - The slower the ramp-up, the better, as forcing the retained solvents out through the coatings surface potentially creates micro-pin-holes as the gases expand and escape through the partially cured surface film of the coating.
- The use of Super Primer is required if top coating over;
  - Or as an intra-coat adhesion promoter between the Wet Grip coating over cured ceramic base coat products. (Monster Tough series or, Cerakote® finishes, etc.)
  - On surfaces that may be contaminated from silicone mold releases, waxes, or similar surface contamination.

The manufacturer is not responsible for the use and application of this material. It is up to the end-user to determine the suitability of this product for their application. It is the belief that this document's contents are accurate at the time of printing. No warranty is written or implied regarding application and use.

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